

Abstract of the Disclosure:

A gripper device in a sheet-processing machine includes a gripper, a gripper pad associated with the gripper and a first drive for moving the gripper out of an opened position thereof
5 into a closed position thereof. The gripper is cooperatively engageable with the gripper pad for producing a clamping force for holding sheets being processed. A second drive is separately operable from the first drive during a production printing operation of the sheet-processing machine. The first
10 and second drives are operable for positioning the gripper and/or the gripper pad so that clamping faces of one of the gripper and/or the gripper pad are movable by the second drive perpendicularly to clamping faces of the other of the gripper and/or the gripper pad.

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